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D350-578-031
Job Sheet 201136



Part No: D350-578-031

Job Qty: 4 pcs

Part Name: AS350/AS355 Bearpaw Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/25/19

Job Tracking No:

Due Date: 11/21/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG REV H SHEET 12 IPP Rev:A 09-02-03 new issue DD verified by:JLM IPP REV:B 14.05.01 AS PER ECN14-544 DD VERF:JLM IPP REV:C 15.03.30 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Packaging 1 - Pick Kit	4 pcs		11/21/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		



Container No: S226991



Part: D350-578-031

Job No: 201136

Serial No/Batch: S226991

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93-4 Issue 18, FAA STC SR000281

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Plex 9/25/19 11:44 AM Dart.Renwick.Jennifer

[https://www.plexonline.com/60454D35-E52A-4FB1-872A-EA2D2E9F5D3B/Plexus Control/Report Viewer 2.asp?URL=https://www.plexonline.com/60...](https://www.plexonline.com/60454D35-E52A-4FB1-872A-EA2D2E9F5D3B/Plexus%20Control/Report%20Viewer%202.asp?URL=https://www.plexonline.com/60...) 2/3

125 DC - 1 - B4B	4 pcs	11/21/19	0.00 0.00	Packaging 3 - 36 - B4B	DAG	OCT 29 2019
				DC - 1 - B4B	21	
130 QC 21 - FG	4 pcs	11/21/19	0.00 0.00	DC - 2 - B4B	9-39	OCT 29 2019
				QC 21 - FG - 21	DAG	
				QC 21 - FG - 70	21	
				QC 21 - SA - 53	9-39	

Part Op 105 - Pick Kit

Descriptions: 110 - QC4- 100% Inspect kits for completeness

120 - Identify and pack for shipping as per PPP D350-578-031 and DSI9429

125 - Document Control - Photocopy bluefile and type labels per PPP D350-578-031 CHG 003

130 - QC21- Final Inspection - Work Order Release

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	48 Ea (12 ea) ✓	105-Packaging 1 - Pick Kit	5217997 ✓
AN4-17A	Bolt	48 Ea (12 ea) ✓	105-Packaging 1 - Pick Kit	5157429 ✓
D3859-041	Wearplate Assembly	8 pcs (2 ea) ✓	105-Packaging 1 - Pick Kit	5221025 ✓
MS21042L4	Nut	48 Ea (12 ea) ✓	105-Packaging 1 - Pick Kit	5225610 ✓
NAS1149D0463J	Washer	96 Ea (24 ea) ✓	105-Packaging 1 - Pick Kit	5216019 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	AN4-16A	48	174	0
	AN4-17A	48	205	0
	D3859-041	8	6	0
	MS21042L4	48	1,838	0
	NAS1149D0463J	96	2,878	0

Part Specifications

Specifications could not be found.

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5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit